



## Sews everything well

### AREAS OF APPLICATION

Cotton, synthetics, mixed fabrics, linen or silk. Clothes make the man. And the universal thread SERALON® will ensure that you and your clothes make a particularly dazzling appearance – and more. Its excellent smoothness, high tensile strength and ideal sewability make the universal SERALON® a reliable partner for all your creations.

### PRODUCT FEATURES ARTICLE 6675

#### ■ Buttonhole thread

Particularly well suited for quilting and ornamental seams as well as for decorative work, such as hand embroidery, buttonholes etc. Can also be used for projects which require high tensile strength.

#### ■ Ecology

The threads are manufactured in line with international ecological specifications and certified in accordance with the Öko-Tex® Standard 100.

### PRODUCT FEATURES ARTICLES 6676, 6677, 1678, 1679

#### ■ Universal thread

SERALON® can be used on all fabrics and seams. The thread is easy-iron, shrink-proof and offers great color fastness.

#### ■ High tensile strength

Provides greater seam strength, with no thread breakage and high chafe resistance.

#### ■ Optimal elasticity

Outstanding elasticity, smooth seams and very easy to clean.

#### ■ Ideal smoothness

No tension regulation required. Its optimal loop design gives a regular seam profile.

#### ■ High quality surface

The thread feels silky and looks beautiful.

Article no.	Raw Material	Strength	Length	Number of colors	Linear density	Needle size Nm	Tensile strength cN	Elongation at break %	Care Instructions
6676	100% Polyester (Corespun)	100	50 m / 55 yds	240	ca. Nm 62/2 (dtex 161*2)	80-90	ca. 1443	ca. 14	
6677*		100	100 m / 109 yds	430	ca. Nm 62/2 (dtex 161*2)	80-90	ca. 1443	ca. 14	
1678*		100	200 m / 220 yds	430	ca. Nm 62/2 (dtex 161*2)	80-90	ca. 1443	ca. 14	
1679		100	500 m / 547 yds	82	ca. Nm 62/2 (dtex 161*2)	80-90	ca. 1443	ca. 14	
6675	100% Polyester (Fibre Yarn)	30	30 m / 33 yds	121	ca. Nm 28/3 (dtex 360*3)	110 H-100**	ca. 3944	ca. 15	

\* all colors  
\*\* for lockstitching use only



All spools are EAN coded

AMANN  
GROUP

Mettler®

Thread.Color.Imagination.

6676	2000	6676	0134	6676	0089	6676	0076	6676	1417	6676	0570	6676	1242
1679	1000	1679	0135	1679	0104	1679	1402	1679	1059	1679	0030	1679	0878
6675	0776	6675	0507	6675	1458	6675	1391	6675	1062	6675	0046	6675	0852
	1455		0508		0503		1392		0056		0578		0363
	0129		0642		0629		1422		0575		0477		0814
	0781		0105		0106		0869		0055		0160		1363
	1454		0630		0098		0871		0035		0305		0351
	0140		0504		0918		1459		0569		0036		1316
	0891		0102		1461		1348		0057		1081		0816
	0892		0501		0296		0166		0052		0042		1471
	0121		1336		0295		0128		0156		1342		0806
	0118		0450		0433		0204		0818		0350		1306
	0607		1335		0284		0109		0819		1469		0273
	0120		2260		1460		0153		1315		1368		0272
	0113		0122		0155		0300		0815		1464		0271
	0141		0147		0639		0082		2255		1463		0338
	1345		1401		0111		0067		1078		1303		0022
	1412		1334		0162		0103		1305		1304		0692
	1351		1176		0793		1421		0825		0583		0999
	0115		1288		1073		1418		1468		1301		0024
	0116		1167		0137		0108		0821		1466		0693
	0114		1074		0633		0158		0016		1379		0485
	0890		0636		0637		1067		0013		1467		0807
	1161		1163		0638		0157		1085		0823		0805
	0780		1168		0867		1064		1079		0585		0810
	1507		0078		1057		1060		0012		1470		0954
	5021		0622		1063		1066		0572		0309		0827
	3000		0623		0600		1056		0088		0392		0014
	0778		0628		3518		5098		0063		0923		1465
	0601		0641		0081		1429		0027		1275		0311
	0097		1411		0075		1423		0009		1276		0023

6676	1679	6675	0812	6676	1679	6675	0239	6676	1679	6675	1146	6676	1679	6675	0844	6676	1679	6675	1120	6676	1679	6675	1224	6676	1679	6675	0381
			0020				1474				1147				0842				1424				0833				1457
			0616				0907				1309				0554				0280				0975				0037
			0722				0238				1343				0719				0287				0175				1462
			0611				0222				1098				0663				0261				0428				0343
			1410				0240				0092				0943				1130				0395				1008
			0407				1475				0256				1162				1131				0650				1361
			5094				0757				1099				1043				0900				0373				0416
			0998				1097				1427				1182				0262				1239				0323
			0409				0247				0094				1223				0281				0414				0322
			2126				0224				0091				1425				1209				0413				0321
			1394				0251				1095				0565				1384				0412				0411
			0483				0236				1030				0523				1451				3525				0331
			0761				0219				0627				1134				0779				0770				1140
			0760				1090				0846				1453				0537				0327				3501
			0232				0018				2540				0265				0538				0326				0850
			1472				0038				0759				0260				0512				1227				3506
			1440				1340				0425				0828				0285				0475				0318
			0408				1214				1213				1053				1222				1228				0332
			0229				1216				1385				1055				0372				0398				0415
			0406				1094				0858				1347				0379				0479				1360
			0230				0763				1102				0278				0530				0324				1452
			3503				0463				1207				0634				0464				1235				0348
			1091				1148				1311				0196				0380				1175				1282
			1473				0466				1320				1346				0267				1050				1362
			0314				0665				0263				1054				1160				0431				0950
			0625				0420				0182				0163				0465				1048				4000
			1212				0732				0667				0899				1456				1002				
			0646				0660				1210				0174				0269				1382				
			1202				0666				0839				1172				0387				0399				
			0909				0882				0840				1121				1380				1183				

Slight color deviations cannot be ruled out.

